

SAFETY DATA SHEET

9707656 V#029705



1. Identification

Product identifier

5000 Series products (MICROSERE)

Other means of identification

SDS number

5000 Series

Recommended use

Various end uses e.g. pharmaceutical excipient, personal care/cosmetics, food contact coatings,

additive for wax blends, use in adhesives etc.

Recommended restrictions

None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name

The International Group Inc.

Address

50 Salome Dr.

Toronto

ON, M1S2A8, CA

Telephone

001-(416)-293-4151

Contact person

Emergency phone number

001-(416)-293-4151

001-(800)-561-3509

CHEMTREC (North

001-(800)-424-9300

Amerca)

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

OSHA defined hazards

Not classified.

This product does not meet the criteria for classification according to OSHA Hazard Communication Standard (OSHA GHS).

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

The product does not meet the criteria for classification.

Precautionary statement

Prevention

Observe good industrial hygiene practices.

Response

Wash hands after handling.

Storage Disposal Store away from incompatible materials. Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

3. Composition/information on ingredients

Substances

Chemical name

Common name and

CAS number

%

Microcrystalline wax

synonyms

63231-60-7

100

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Solid: No specific first aid measures noted. If fumes from heated product are inhaled: Move to

fresh air. Call a POISON CENTER or doctor/physician if you feel unwell

Skin contact

Solid: No specific first aid measures noted. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn.

Eye contact

Solid: No specific first aid measures noted. Exposure to fumes, vapors or smoke of over heated product can result in irritation of eyes. Direct contact of molten material will cause injury and burns. When handling of molten product eye shield must be worn at all times. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. Administer prompt first aid measures. Get medical attention if irritation develops and persists.

Ingestion

Solid: No specific first aid measures noted. Not acutely toxic by ingestion. If material is ingested, do not induce vomiting. Contact with hot product may cause severe burns. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Eye and skin contact: When heated, contact with molten product can cause injury and burns.

Indication of immediate medical attention and special

Provide general supportive measures and treat symptomatically.

treatment needed General information

If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water on molten metal: Explosion hazard could result.

Specific hazards arising from the chemical

By heating and fire, irritating vapors/gases may be formed. During fire, gases hazardous to health

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Do not direct water at source of leak or safety devices as icing may occur. Use water spray to cool unopened containers. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Handle as a thermoplastic. With molten spills, allow the material to solidify and cool. Keep material out of sewers and watercourses by diking or impounding. Recover and place into appropriate containers for recycling or disposal, according to prevailing local, state and federal laws.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Allow material to solidify, and scrape up. Following product recovery, flush area with water

Small Spills: Where possible allow molten material to solidify naturally.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

5000 Series products (MICROSERE)

SDS US

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

7. Handling and storage

Precautions for safe handling

When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers. Do not handle until all safety precautions have been read and understood. Heat only in areas with appropriate exhaust ventilation. Do not breathe fume/mist/vapors. Avoid contact with molten material. When using, do not eat, drink or smoke. Observe good industrial hygiene practices. Do not empty into drains Avoid release to the environment. Wash contaminated clothing before reuse. The material is a solid at room temperature exhibiting elevated temperature softening characteristics. Above its softening point, the material liquefies and flows more readily as the temperature increases. The material may be used as a hot liquid for application purposes and requires caution in handling.

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency

shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety goggles. Wear a face shield when working with molten material.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier

Other

The material may be utilized in molten form. Proper protective splash resistant clothing, thermal gloves, splash resistant shoes, and eye shields must be worn to prevent injury. Use molten material in well ventilated areas. When working in confined areas, use of appropriate respiratory

gear is recommended

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Solid.

Form

Soft solid

Color

White to dark amber

Odor Odor threshold

None to slight petroleum odor. No data available.

Not applicable

140 - 203 °F (60 - 95 °C)

Melting point/freezing point Initial boiling point and boiling

> 572 °F (> 300 °C)

range

Flash point

> 392.0 °F (> 200.0 °C) ASTM D-92

Evaporation rate

< 0.01 (Butyl acetate = 1)

Flammability (solid, gas)

Will support a flame above flash point.

Upper/lower flammability or explosive limits

Flammability limit - lower

No data available.

(%)

5000 Series products (MICROSERE)

SDS US 3/7

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

Flammability limit - upper

No data available.

Explosive limit - lower (%)

0.9 %

Explosive limit - upper (%) 7 %

Vapor pressure

< 0.01 mm Hg (77 *F/25 °C)

Vapor density

> 5 (Air = 1)

Relative density

0.91 - 0.94 (77 °F/25 °C)

Solubility(ies)

Solubility (water)

< 0.1 % (68 °F/20 °C)

Auto-ignition temperature

No data available.

Decomposition temperature

No data available.

Viscosity

No data available

Other information

Partition coefficient

< 0.01

(oil/water)

Percent volatile

Negligible.

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous reactions

Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Conditions to avoid

Incompatible materials Hazardous decomposition Strong oxidizing agents.

products

Decomposition of this product can generate carbon dioxide, carbon monoxide and other products

such as aldehyldes and ketones depending on conditions of oxidation.

11. Toxicological information

Information on likely routes of exposure

Inhalation

Not relevant at normal room temperatures. When heated, irritating vapors may be formed. Wax furnes have been reported to be irritating to the respiratory tract, especially to sensitized persons.

Skin contact

Health injuries are not known or expected under normal use. Molten material will produce thermal

Eye contact

Health injuries are not known or expected under normal use. Molten material will produce thermal

burns.

Ingestion

Health injuries are not known or expected under normal use. Contact with hot material can cause thermal burns which may result in permanent damage.

Symptoms related to the physical, chemical and toxicological characteristics Eye and skin contact: Contact with molten material may cause thermal burns.

Information on toxicological effects

Acute toxicity

Not expected to be acutely toxic.

Skin corrosion/irritation

Thermal burn hazard - contact with hot material may cause thermal burns.

Serious eye damage/eye

Not classified. Direct contact of molten product to the eyes will cause thermal burns and eye injury

irritation

Respiratory or skin sensitization

Respiratory sensitization

Not classified.

Skin sensitization

This product is not expected to cause skin sensitization.

Germ cell mutagenicity

Not classified.

Carcinogenicity

Not expected to be hazardous by OSHA criteria.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity

Not classified

5000 Series products (MICROSERE) 921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015 SDS US 4/7 Specific target organ toxicity -

single exposure

Not classified

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Solid product: Not likely, due to the form of the product. Aspiration of large amounts of liquid

material is reported to cause lipid pneumonia.

Chronic effects

Not expected to be hazardous by OSHA criteria. Exposure to vapors, fumes, or smoke from molten material handled in confined areas can produce irritation of respiratory tracts, and possible physical discomfort to sensitive individuals. In rats, chronic ingestion of paraffins has shown accumulation in target organs (liver, spleen) with associated nonspecific immune response.

Further information

None.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data evailable.

Mobility in soil

No data available

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creetion potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

General information

Not applicable.

This product is not regulated as dangerous goods for solid and molten product shipped under 212 °F/100 °C. Hot molten product shipped over 212 °F/100 °C requires a class 9 "HOT" with

statement: Elevated temperature material, liquid, N.O.S. 9, UN3257, III (WAX).

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

5000 Series products (MICROSERE)

SDS US

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date

11-March-2015

Revision date

20-April-2015

Version #

02

HMIS® ratings

Health: 0 Flammability: 1 Physical hazard: 0

5000 Series products (MICROSERE)

SDS US

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

List of abbreviations

LD50: Lethal Dose, 50%.

LC50: Lethal Concentration, 50%.

TWA: Time weighted average. STEL: Short term exposure limit. DOT: Department of Transportation.

IATA: International Air Transport Association.
IMDG: International Maritime Dangerous Goods.

OSHA: Occupational Safety and Health Administration.

CAS: Chemical Abstracts Service.

WHMIS: Workplace Hazardous Materials Information System.

HMIS: Hazardous Materials Identification System.

NFPA: National Fire Protection Association.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail. ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

IARC Monographs. Overall Evaluation of Carcinogenicity

HSDB® - Hazardous Substances Data Bank

Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer

References

This material safety data sheet is offered for your information only. We believe the statements, technical information and recommendations contained here in are reliable, but are given without warranty or guarantee of any kind, expressed or implied. THE INTERNATIONAL GROUP, INC. assumes no responsibility for any loss, damage or expense, direct or consequential, arising from the use of our material. It is the responsibility of the user to determine the suitability and completeness of such information for the required use or application. We do not assume any legal responsibility for nor do we give permission, inducement or recommendation to practice any patented invention without a license. Further, it is the user's obligation to utilize this material in full compliance with all health, safety and environmental regulations.



SDS 5000 SERIES AND RELATED PRODUCTS

CAS #: 63231-60-7 >99%

PRODUCT CODE:

5701A	5749A	5866A			
5701B	5749B	5871A			
5701F	5749C	5871F			
5702A	5749D	5872A			
5702B	5749E	5881A			
5703A	5760A	5884A			
5704A	5760U	5887A			
5705A	5765A	5888A			
5706A	5788A	5888B			
5707A	5788B	5889A			
5708A	5788F	5890A			
5709A	5788U	5896A			
5713A	5798A	5897A			
5714A	5799A	5906A			
5714B	5799B	5906B			
5714C	5799C	5909A			
5714D	5801A	5909B			
5714T	5802A	5909F			
5714U	5803A	5910A			
5715A	5805A	5910B			
5715B	5806A	5913A			
5715C	5806C	5913F			
5718A	5812A	5914A			
5720A	5816A	5981A			
5721A	5816B	5981W			
5723A	5818A	5990A			
5725A	5818B	5999A			
5727A	5818D	4820B			
5729A	5818E	4843A			
5730A	5818F				
5731A	5818U				
5732A	5819A				
5733A	5819U				
5735A	5821A				
5737A	5821F				
5738A	5826A				
5739A	5827A				
5740A	5829A				
5741A	5850A				



Product name Celcon® MSDS number 870610081

Revision Number 0

Revision Date Issuing date NAGH/EN Oct.13.2015 Oct.13.2015

1. Product and company identification

Trade Name

Celcon®

The following SDS applies to products described by combinations of the following trade name, product grade and color code listed below.

Product Grade(s):

M25, M270™, M90™, M90-07, M90-34, M90-45H, M90-45XAP®, M90LF, MR90B, UV140LG, UV270Z, UV90Z

Color Code:

See Section 16 for list of Color Codes

Ticona Polymer, Inc. A business of Celanese 8040 Dixie Hwy. Florence, KY 41042 United States www.celanese.com

Transportation emergency phone numbers:

In USA, call 800 424 9300

Outside USA, call 703 527 3887, collect calls accepted.

Product Information

1-800-833-4882

info-engineeredmaterials-am@celanese.com

Synonyms:

Acetal copolymer Polyoxymethylene copolymer

Identified uses

Plastic processing industry.

2. Hazard Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200: This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard (29CFR 1910.1200)

3. Composition/information on ingredients

Chemical characterization

Polyacetal Copolymer / POM; CAS-RN of the basic polymer: 24969-26-4

 Components
 CAS-No
 Percent %

 Formaldehyde
 50-00-0
 Trace level contaminant



NAGH/EN

Product name

Celcon®

MSDS number

870610081

Revision Number 0

Revision Date Issuing date Oct.13.2015 Oct.13.2015

Remarks

This product may contain proprietary ingredients.

This is a polymeric material. Any hazardous constituents are wetted by the polymer system, and therefore are unlikely to present exposure under normal conditions of processing and handling.

4. First aid measures

Skin

Cool skin rapidly with cold water after contact with molten polymer. Immediate medical attention is required. Do not peel solidified product off the skin.

Eyes

Immediately flush eye(s) with plenty of water. Call a physician if irritation persists.

Inhalation

Move to fresh air in case of accidental inhalation of vapors. Get medical attention immediately if symptoms occur.

Ingestion

If swallowed, do not induce vomiting - seek medical advice.

Notes to physician

This product is essentially inert and nontoxic. However, if it is overheated or burns, gases such as carbon monoxide and formaldehyde may be released. Those exposed to off-gases may need to have their arterial blood gases and carboxyhemoglobin levels checked. If the carboxyhemoglobin levels are normal and the exposure occurred in an enclosed space, asphyxia (carbon dioxide replacing oxygen) is a possibility. Formaldehyde is a respiratory irritant gas. If patients may have inhaled high concentrations of irritating fumes they should be monitored for delayed onset pulmonary edema.

5. Fire-fighting measures

NFPA:

Health: 1

Flammability: 0

Instability: 0

Suitable extinguishing media

Water, Foam, Dry powder, Dry chemical, Solid extinguishing agent

Special exposure hazards arising from the substance or preparation itself, its combustion products, or released gases

Hazardous combustion products Carbon dioxide (CO2) Carbon monoxide Formaldehyde vapours

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus and protective suit.

Other Information

Potential dust explosion hazard.

6. Accidental release measures



Product name

Celcon®

MSDS number

870610081

Revision Number 0

Revision Date Issuing date NAGH/EN Oct.13.2015

Oct.13.2015 Oct.13.2015

Personal precautions

Remove all sources of ignition. Avoid dust formation.

Environmental precautions

No special environmental precautions required.

Methods for cleaning up

Use mechanical handling equipment. Dispose of in accordance with local regulations.

7. Handling and storage

Advice on safe handling

Do not handle hot or molten material without appropriate protective equipment. Do not exceed recommended process temperatures to minimize release of decomposition products. Provide for appropriate exhaust ventilation and dust collection at machinery. Maintain good housekeeping in work areas...

Protection - fire and explosion:

Do not smoke in areas where polymer dust is present.. Appropriate measures should be taken to control the generation and accumulation of dust during conveying and processing operations..

Material storage

Keep in a dry, cool place. Maintain dryness of resin.. To maintain product quality, do not store in heat or direct sunlight. Maximum storage temperature 40°C.

Incompatible products

oxidizing agents, Polyvinyl chloride, strong acids

8. Exposure controls / personal protection

OSHA Exposure Limits

Components	TWA
Formaldehyde	0.75 PPM
-	
Components	STEL

ACGIH Exposure Limits

Components	Ceiling Limit Value:		
Formaldehyde	0.3 PPM		
Components	Celanese Workplace Exposure Limit		
Formaldehyde	0.75 ppm (TWA); 2 ppm (STEL)		
Components	2005 NIOSH IDLH		
Formaldehyde	20 ppm		



Product name

Celcon®

MSDS number

870610081

Revision Number 0

Revision Date Issuing date NAGH/EN Oct 13 2015

Oct.13.2015 Oct.13.2015

Mexico National Exposure Limits

Components	Mexican Carcinogen Category			
Formaldehyde	A2			

Components	Mexican Ceiling Exposure Limit				
Formaldehyde	3 mg/m ³	2 PPM			

Exposure controls

Engineering measures

General: May not be adequate as the sole means to control employee exposure.

Local Exhaust: Recommended when appropriate to control employee exposure to dust or process vapors.

Protective equipment

A safety shower and eyebath should be readily available.

General advice

Do not breathe dust. Avoid contact with skin and eyes.

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment

Skin protection:

When thermal or melt processing, wear long pants, long sleeves, well insulated gloves, and face shield when there is a chance of contact..

Eye/face protection:

safety glasses with side-shields. Safety goggles.

9. Physical and chemical properties

Appearance

Form Odor pellets

Flash point

slight specific Not applicable

Ignition temperature

320°C (608°F)

Method

ASTM D 1929

Density Bulk density approx 1.4 - 1.8 g/ml @ 20°C approx 770 - 890 kg/m³ @20 °C

Vapor pressure

not determined

Water solubility

insoluble

10. Stability and reactivity



Product name

Celcon®

Revision Date

NAGH/EN

MSDS number 8 Revision Number 0

870610081

0,0010001

Issuing date

Oct.13.2015 Oct.13.2015

Chemical stability

Stable under normal conditions

Conditions to avoid

Flame Do not allow mixing of this material with PVC, other halogen containing materials, and partially and/or fully crosslinkable thermoplastic elastomers. Avoid temperatures above 238 °C / 460 °F.

Incompatible Materials

strong acids oxidizing agents Polyvinyl chloride

Hazardous Combustion or Decomposition Products:

Trioxane, formic acid, formaldehyde, paraformaldehyde,

Possibility of hazardous reactions

Polyvinyl chloride, Incompatible with strong acids and oxidizing agents.

11. Toxicological information

Potential health effects

Routes of exposure

Skin, eyes, inhalation, ingestion.

Immediate effects

Skin

Polymer particles may cause mechanical irritation. The molten product can cause

serious burns.

Eves

Resin particles, like other inert materials, are mechanically irritating to eyes

Inhalation

Overheating in processing may generate hazardous, irritating vapours. Dust irritating

to respiratory tract.

Ingestion

Low toxicity by this route is expected based on the biological activity of high

molecular weight polymers.

Other:

Formaldehyde, which is a degradation product, is listed as a potential cancer hazard by OSHA, a known human carcinogen by The International Agency for Research on Cancer (IARC, Group 1), and is listed in the 12th Report on Carcinogens (RoC) released by The National Toxicology Program (NTP). Formaldehyde should not pose a risk if exposures are kept below the OSHA Permissible Exposure Limit.

Medical conditions which may be No specific information available on the product. Off-gases, which may be released if aggravated by exposure:

overheated, may affect those with chronic diseases of the respiratory system.

Toxicological data are not available. When handled appropriately, even after long years of experience with this product, no adverse health effects are known.

12. Ecological Information



Product name Celcon® MSDS number 870610081

Revision Number 0

Revision Date Issuing date Oct.13.2015

NAGH/EN

Oct.13.2015

12. Ecological Information

Ecotoxicity: The effects of resin pellets on the wildlife that may ingest them is not well understood. In the case of seabirds, some marine biologists believe that the fowl may not be able to pass plastic pellets through their digestive tracts. Thus, large quantities of ingested pellets may cause intestinal blockage, false feelings of satiation or reduction in absorption of nutrients, causing malnutrition and starvation. The goal of SPI's Operation Clean Sweep is zero loss of pellets into the environment..

Environmental Fate/Information: This material is considered to be non-biodegradable...

13. Disposal considerations

Disposal considerations

Recycling is encouraged. Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

This product as shipped is not a RCRA hazardous waste under present EPA regulations

14. Transport information

US Department of Transportation Not regulated

TDG

Not regulated

Mexico Transport Information

Not regulated

ICAO/IATA

Not restricted

IMDG

Not regulated

15. Regulatory Information

US State Regulations

none

U.S. FEDERAL REGULATIONS

TSCA Inventory:

This product complies with the U.S. Toxic Substances Control Act (TSCA).

Environmental Regulations:

SARA 313 Chemicals

Nickel Compounds (0.1-40 wt%)



 Product name
 Celcon®
 NAGH/EN

 MSDS number
 870610081
 Revision Date
 Oct.13.2015

 Revision Number
 0
 Issuing date
 Oct.13.2015

SARA 311:

Acute health: No Chronic health: No Fire: No Sudden release of pressure: No Reactive: No

INTERNATIONAL REGULATIONS

CANADIAN REGULATIONS

WHMIS Classification: Not a WHMIS controlled product.

WHMIS Ingredient Disclosure List IDL:

This product does not contain substances required to be disclosed according to the Canada WHMIS Ingredient Disclosure List.

16. Other information

NFPA: Health: 1 Flammability: 0 Instability: 0 HMIS: Health: 1 Flammability: 0 Physical Hazard: 0

Color code(s)

CA44051K10, CA44051, CB33739, CB34254K20, CB34307K20, CB34353K20, CB34999K25, CB35030K20, CC3063, CC33192, CC33300, CC33727, CC33734, CC34016, CC34067, CC34203, CC34424, CC34587, CC34643, CC34821K20, CC44780, CC9109D, CC9110D, CC9779A, CE34727K20, CG33747, CL33247, CL33520, CL34616, CN7540E, CS33644, CS34668K25, CS34721K20, CS35046, CS35158, CS35266, CV33502, CV33876, CV34019, CV35011, CV9772A, CY32790, CY33762, CY34901, CY44791K20, CY9195A

Prepared By

Product Stewardship Department

Celanese

Sources of key data used to compile the datasheet

Information contained in this safety data sheet is based on Celanese owned data and public sources deemed valid or acceptable.

Other Information:

Observe national and local legal requirements

Except as otherwise noted, all of the trademarks referenced herein are owned by Ticona or its affiliates.

Changes against the previous version are marked by ***

This product is not intended for use in medical or dental implants.

The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. Celanese makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. Effects can be aggravated by other materials and/or this material may aggravate or add to the effects of other materials. User has sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. User must meet all applicable safety and health standards.



Product name Celcon® MSDS number 870610081 Revision Number 0

Revision Date Issuing date NAGH/EN Oct.13.2015 Oct.13.2015

Abbreviation and Acronym:

ADR = Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

CAS = Chemical Abstracts Service (division of the American Chemical Society)

CLP = Classification, Labelling and Packaging

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial Chemical Substances

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk (IMO)

ICAO = International Civil Aviation Organization

IMDG = International Maritime Code for Dangerous Goods

SAFETY DATA SHEET

tikkiWorks Co. SAFETY DATA SHEET StikkiWAX March, 2015

1. Identification

Product Identifier

5000 Series products (MICROSERE)

Other means of identification

SDS number

Recommended use

Various end uses e.g. pharmaceutical exciplent, personal care/cosmetics, food contact coatings.

additive for wax blends, use in adhesives etc.

Recommended restrictions

None known.

Manufacturer/Importer/Supplier/Distributor Information

Company Name

The International Group Inc.

Address

50 Salome Dr. Toronto

ON, M152AB, CA

Telephone

001-(416)-293-4151

E-mail

Contact person

Emergency phone number

001-(416)-293-4151 001-(800)-561-3509

CHEMTREC (North

Amerca)

001-(800)-424-9300

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

OSHA defined hazards

Not classified.

This product does not meet the criteria for classification according to OSHA Hazard Communication Standard (OSHA GHS).

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

The product does not meet the criteria for classification.

Precautionary statement

Prevention

Observe good industrial hygiene practices.

Response

Store away from incompatible materials.

Wash hands after handling.

Storage Disposal

Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

3. Composition/information on ingredients

Substances

Chemical name

Common name and synonyms

CAS number

Microcrystalline wax

63231-60-7

100

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume

5000 Series products (MICROSERE) 921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

SOS US 1/7

4. First-aid measures

Inhalation

Solid: No specific first aid measures noted. If fumes from heated product are inhaled: Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact

Solid: No specific first aid measures noted. If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn.

Eye contact

Solid: No specific first aid measures noted. Exposure to fumes, vapors or smoke of over heated product can result in irritation of eyes. Direct contact of molten material will cause injury and burns. When handling of molten product eye shield must be worn at all times. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. Administer prompt first aid measures. Get medical attention if irritation develops and persists.

Ingestion

Solid: No specific first aid measures noted. Not acutely toxic by ingestion. If material is ingested, do not induce vomiting. Contact with hot product may cause severe burns. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Eye and skin contact: When heated, contact with molten product can cause injury and burns.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically.

General Information

If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Water fog. Foam, Dry chemical powder, Carbon dioxide (CO2), Do not use water on molten metal: Explosion hazard could result.

Specific hazards arising from the chemical

By heating and fire, irritating vapors/gases may be formed. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Do not direct water at source of leak or safety devices as icing may occur. Use water spray to cool unopened containers. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Handle as a thermoplastic. With molten spills, allow the material to solidify and cool. Keep material out of sewers and watercourses by diking or impounding. Recover and place into appropriate containers for recycling or disposal, according to prevailing local, state and federal laws.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Allow material to solidify, and scrape up. Following product recovery, flush area with water.

Small Spills: Where possible allow molten material to solidify naturally.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not conteminate water.

5000 Series products (MICROSERE)

SDS US 217

921278 Version #: 02 Revision date: 20-April-2016 Issue date: 11-March-2015

7. Handling and storage

Precautions for safe handling

When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers. Do not handle until all safety precautions have been read and understood. Heat only in areas with appropriate exhaust ventilation. Do not breathe fume/mist/vapors. Avoid contact with molten material. When using, do not eat, drink or smoke. Observe good industrial hygiene practices. Do not empty into drains. Avoid release to the environment. Wash contaminated clothing before reuse. The material is a solid at room temperature exhibiting elevated temperature softening characteristics. Above its softening point, the material liquefies and flows more readily as the temperature increases. The material may be used as a hot liquid for application purposes and requires caution in handling.

Conditions for safe storage. including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). When kept in molten state, inert gas blanketing may be used to avoid material degradation. As a solid, avoid contamination by keeping in closed containers.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency

shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety goggles. Wear a face shield when working with molten material.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier

Other

The material may be utilized in molten form. Proper protective splash resistant clothing, thermal gloves, splash resistant shoes, and eye shields must be worn to prevent injury. Use molten material in well ventilated areas. When working in confined areas, use of appropriate respiratory

gear is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants

9. Physical and chemical properties

Appearance

Physical state

Solid

Form

Color

White to dark amber.

Odor

None to slight petroleum odor.

Odor threshold

No data available. Not applicable.

Melting point/freezing point

140 - 203 °F (60 - 95 °C)

Initial boiling point and boiling > 572 °F (> 300 °C)

range

Flash point

> 392.0 °F (> 200.0 °C) ASTM D-92

Evaporation rate

< 0.01 (Butyl acetate = 1)

Flammability (solid, gas)

Will support a flame above flash point.

Upper/lower flammability or explosive limits

Flammability limit - lower

No data available.

(%)

5000 Series products (MICROSERE)

SDS US

921278 Version #: 02 ' Revision date: 20-April-2015 Issue date: 11-March-2015

Flammability limit - upper

No data available.

(%)

0.9 % Explosive limit - lower (%)

Explosive limit - upper (%) 7 %

< 0.01 mm Hg (77 *F/25 *C) Vapor pressure

Vapor density

> 5 (Air = 1)

Relative density

0.91 - 0.94 (77 °F/25 °C)

Solubility(ies)

< 0.1 % (68 °F/20 °C) Solubility (water) Auto-Ignition temperature No data available. No data available. Decomposition temperature No data available.

Other information

Viscosity

Partition coefficient

< 0.01

(oli/water)

Percent volatile

Negligible.

10. Stability and reactivity

Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions

Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

Conditions to avoid

Skin contact

Avoid temperatures exceeding the flash point, Contact with incompatible materials.

Incompatible materials Hazardous decomposition Strong oxidizing agents.

products

Decomposition of this product can generate carbon dioxide, carbon monoxide and other products

such as aldehyldes and ketones depending on conditions of oxidation.

11. Toxicological information

information on likely routes of exposure

Inhalation Not relevant at normal room temperatures. When heated, irritating vapors may be formed. Wax

fumes have been reported to be irritating to the respiratory tract, especially to sensitized persons.

Health Injuries are not known or expected under normal use. Molten material will produce thermal burns.

Health injuries are not known or expected under normal use. Molten material will produce thermal Eye contact

burns.

Health injuries are not known or expected under normal use. Contact with hot material can cause Ingestion

thermal burns which may result in permanent damage.

Symptoms related to the physical, chemical and toxicological characteristics Eye and skin contact: Contact with molten material may cause thermal burns.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Skin corrosion/irritation Thermal burn hazard - contact with hot material may cause thermal burns.

Serious eye damage/eye

trritation

Not classified. Direct contact of molten product to the eyes will cause thermal burns and eye injury.

Respiratory or skin sensitization

Respiratory sensitization

Not classified.

Skin sensitization This product is not expected to cause skin sensitization. Germ cell mutagenicity Not classified.

Not expected to be hazardous by OSHA criteria. Carcinogenicity

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity Not classified.

5000 Series products (MICROSERE) 921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015 SOSTIS 4/7

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Solid product: Not likely, due to the form of the product. Aspiration of large amounts of liquid

material is reported to cause lipid pneumonia.

Chronic effects

Not expected to be hazardous by OSHA criteria. Exposure to vapors, fumes, or smoke from molten material handled in confined areas can produce irritation of respiratory tracts, and possible physical discomfort to sensitive individuals. In rats, chronic ingestion of paraffins has shown accumulation in target organs (liver, spleen) with associated nonspecific immune response.

Further information

12. Ecological Information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability Bioaccumulative potential

No data available.

Mobility in soil

No data available

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

No data is available on the degradability of this product,

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even efter container is emptied.

14. Transport information

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

MDG

Not regulated as dangerous goods.

Transport in bulk according to

Annex II of MARPOL 73/78 and the IBC Code

General Information

Not applicable.

This product is not regulated as dangerous goods for solid and molten product shipped under 212 *F/100 °C. Hot molten product shipped over 212 *F/100 °C requires a class 9 *HOT* with

statement; Eleveted temperature material, liquid, N.O.S. 9, UN3257, till (WAX).

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

5000 Series products (MICROSERE)

SDS US

5/7

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

No

chemical

8ARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

Not Listed.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)"
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

16. Other information, including date of preparation or last revision

11-March-2015

Revision date

20-April-2015

Version #

02

HMIS® ratings

Health: 0 Flammability: 1 Physical hazard: 0

5000 Series products (MICROSERE)

SDS US

921278 Version #: 02 Revision date: 20-April-2015 Issue date: 11-March-2015

[&]quot;A "Yea" indicates this product complies with the Inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

List of abbreviations

LD50: Lethal Dose, 50%.

LC50: Lethal Concentration, 50%.
TWA: Time weighted average.
STEL: Short term exposure limit.
DOT: Department of Transportation.

IATA: International Air Transport Association.
IMDG: International Maritime Dangerous Goods.
OSHA: Occupational Safety and Health Administration.

CAS: Chemical Abstracts Service.

WHMIS: Workplace Hazardous Materials Information System.

HMIS: Hazardous Materials Identification System.

NFPA: National Fire Protection Association.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road. ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

IARC Monographs. Overall Evaluation of Carcinogenicity

HSDB® - Hazardous Substances Data Bank

Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer

References

This material safety data sheet is offered for your information only. We believe the statements, technical information and recommendations contained here in are reliable, but are given without warranty or guarantee of any kind, expressed or implied. THE INTERNATIONAL GROUP, INC. assumes no responsibility for any loss, damage or expense, direct or consequential, arising from the use of our material. It is the responsibility of the user to determine the suitability and completeness of such information for the required use or application. We do not assume any legal responsibility for nor do we give permission, inducement or recommendation to practice any patented invention without a license. Further, it is the user's obligation to utilize this material in full compliance with all health, safety and environmental regulations.